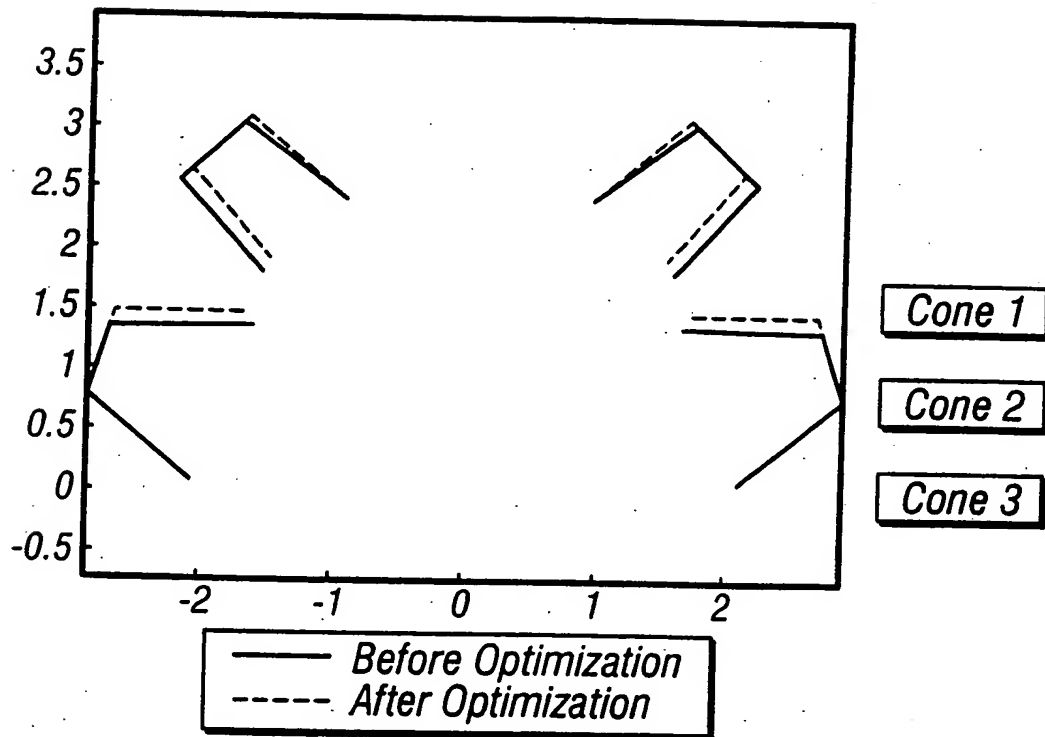
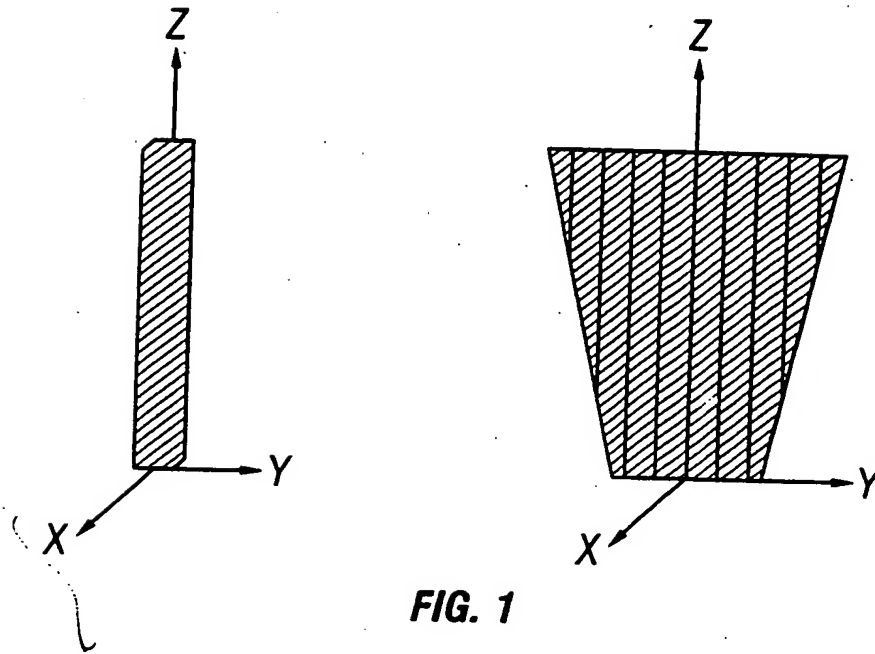


**FORCE-BALANCED ROLLER-CONE BITS,
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2/0

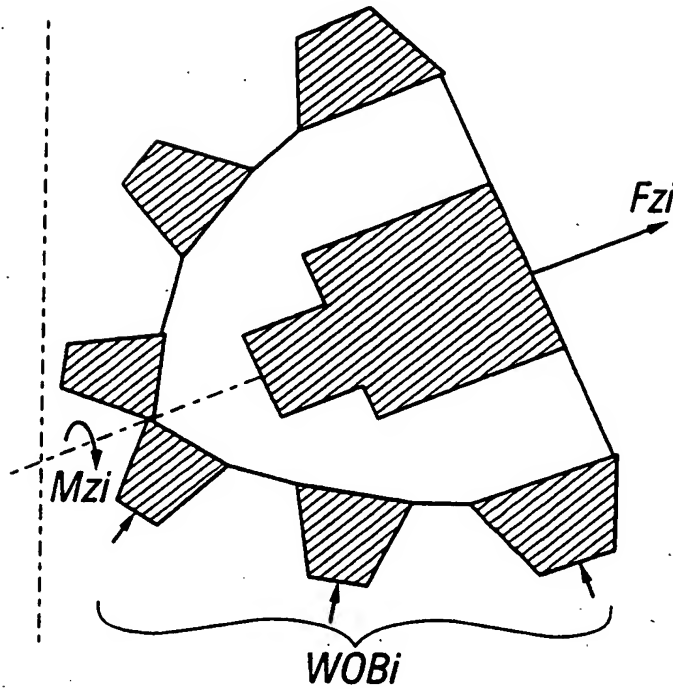


FIG. 2

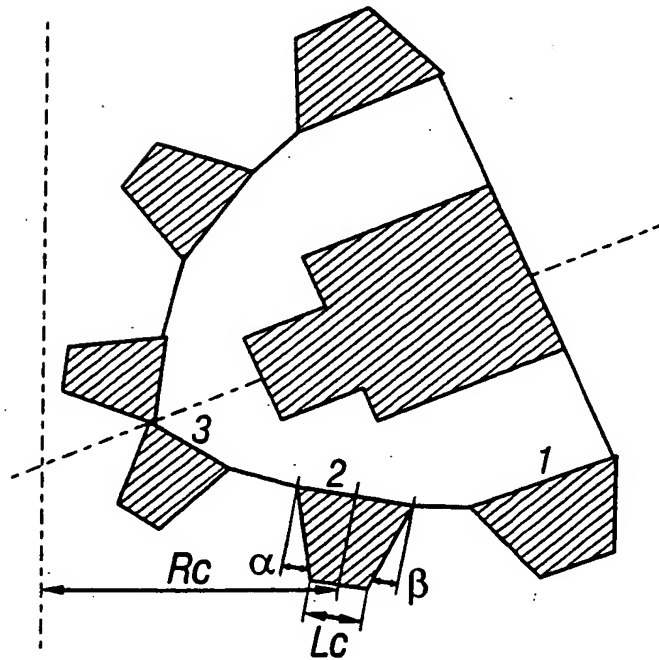


FIG. 3

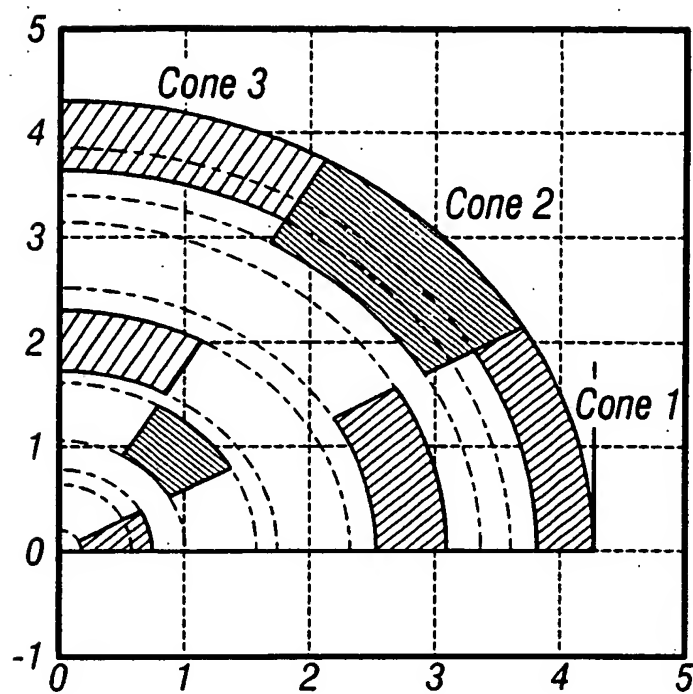


FIG. 4

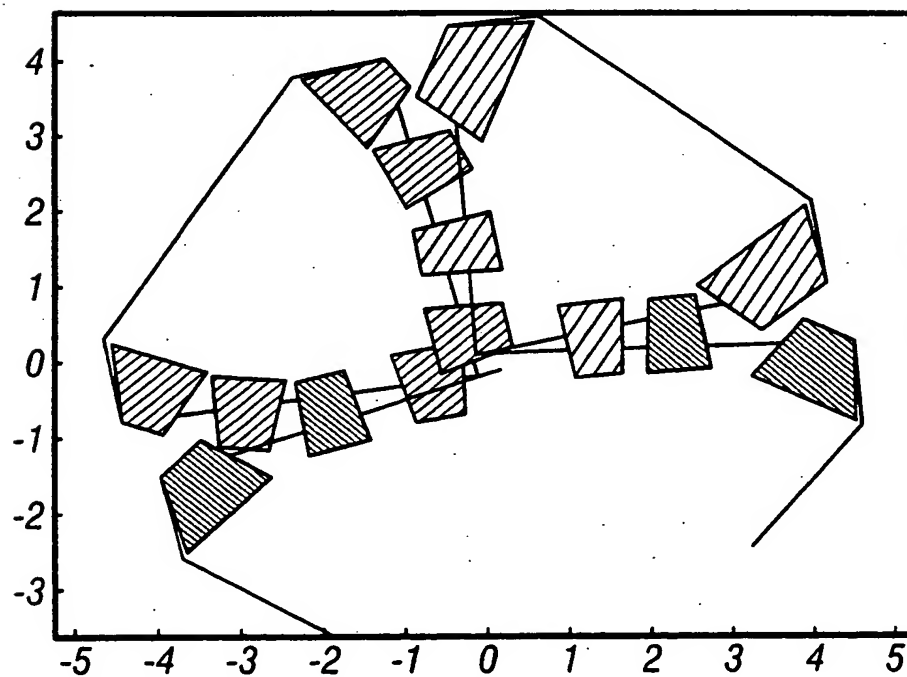


FIG. 5

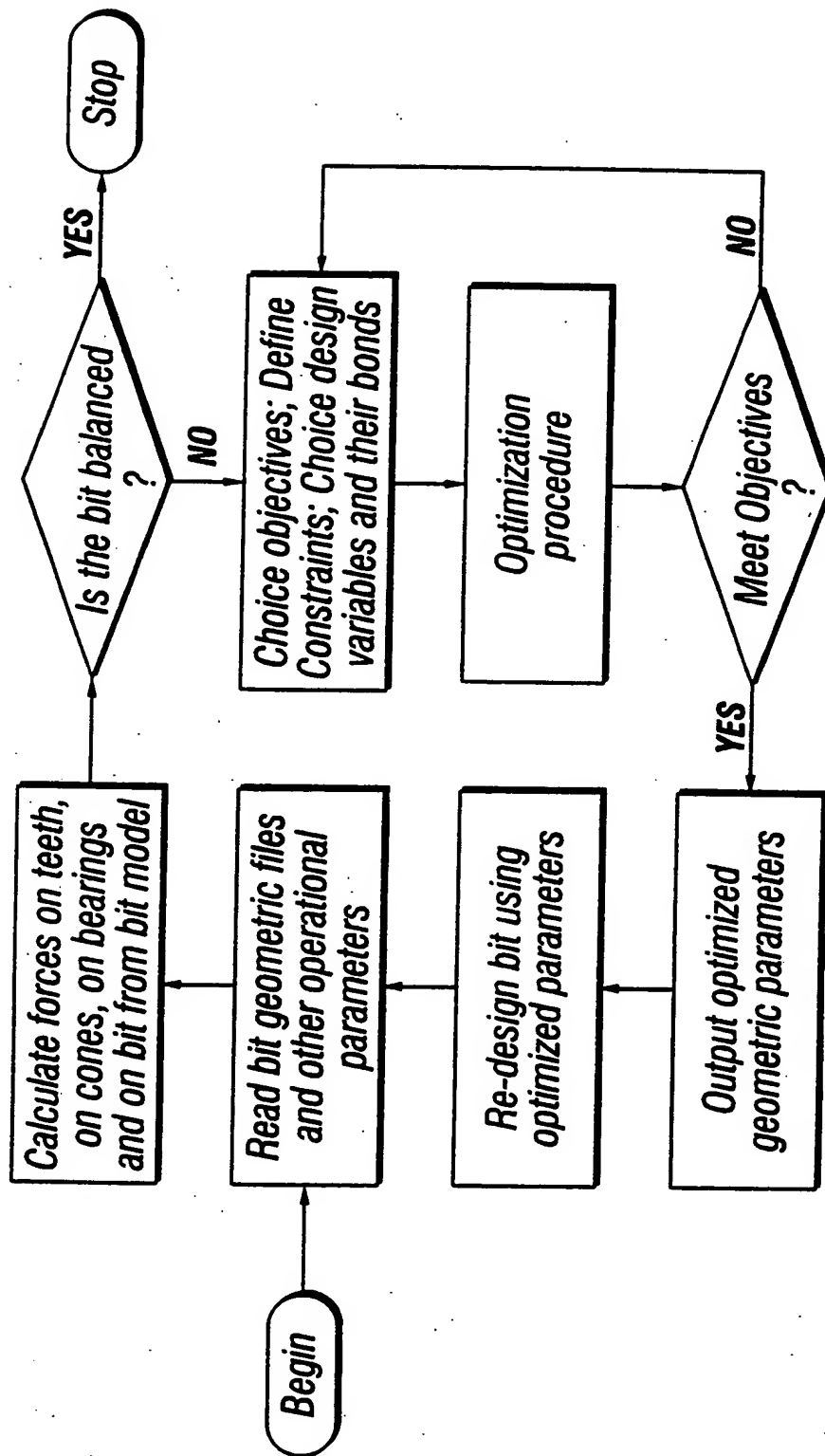


FIG. 6

σ/δ

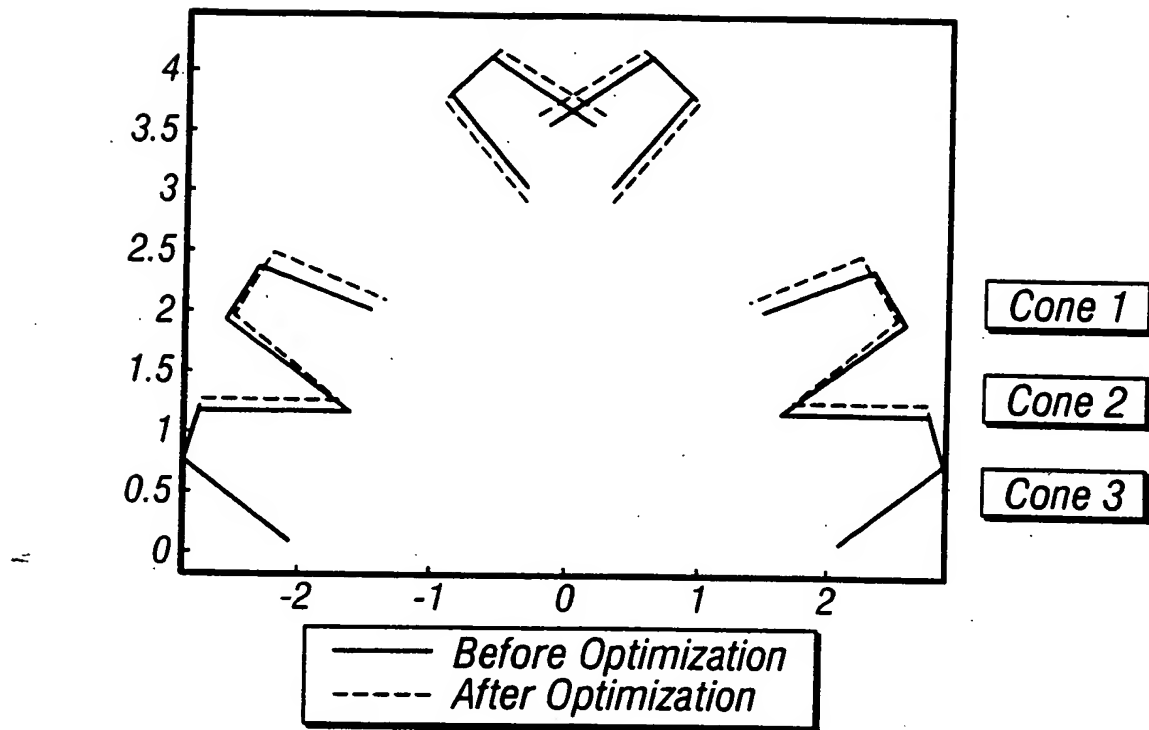


FIG. 7A

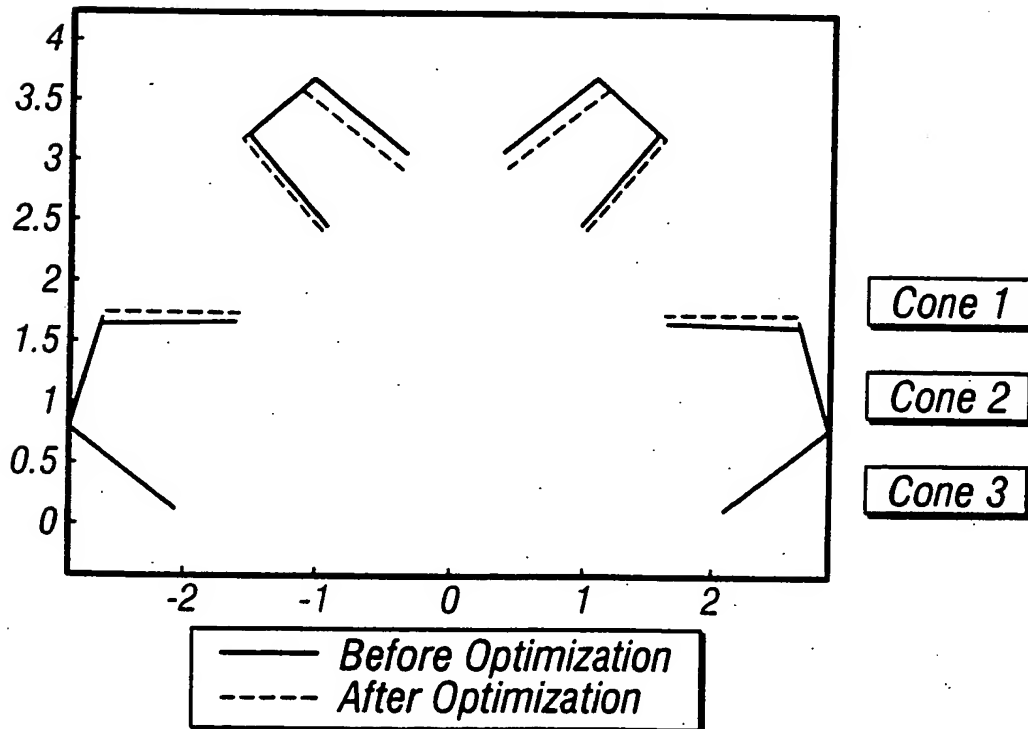


FIG. 7B

U/S

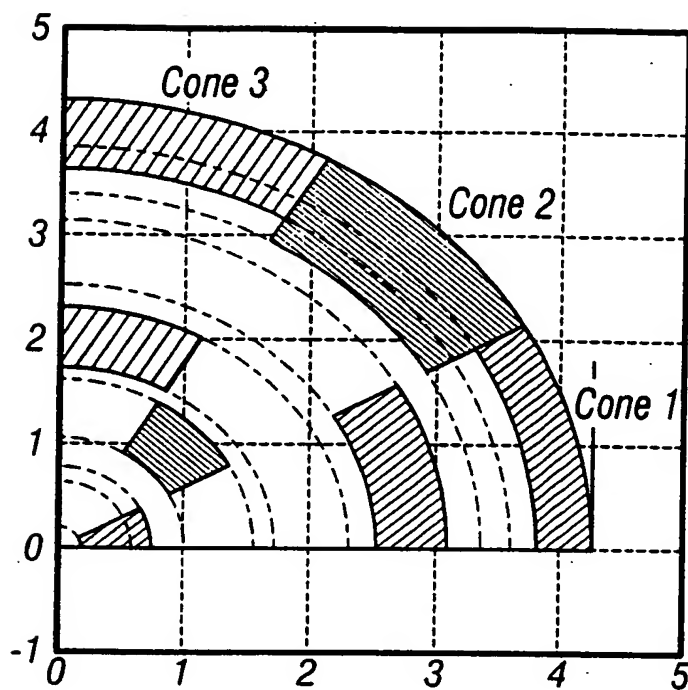


FIG. 8A

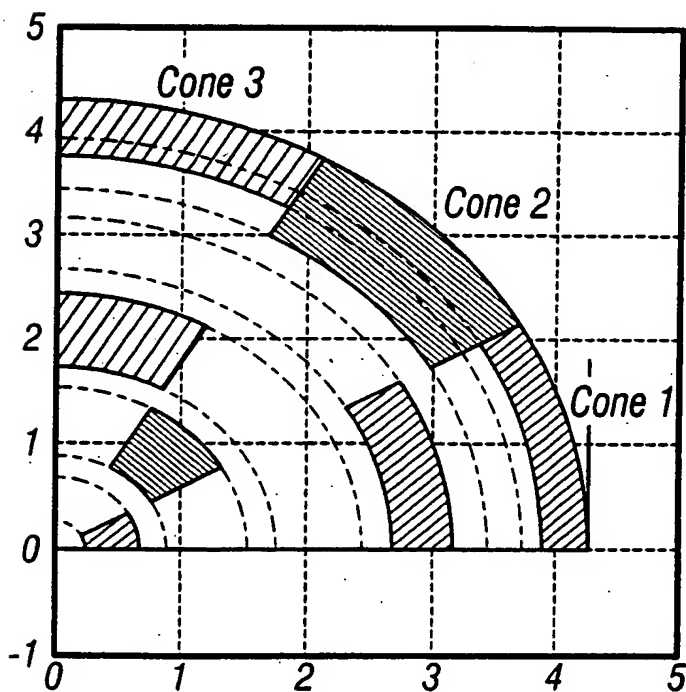


FIG. 8B

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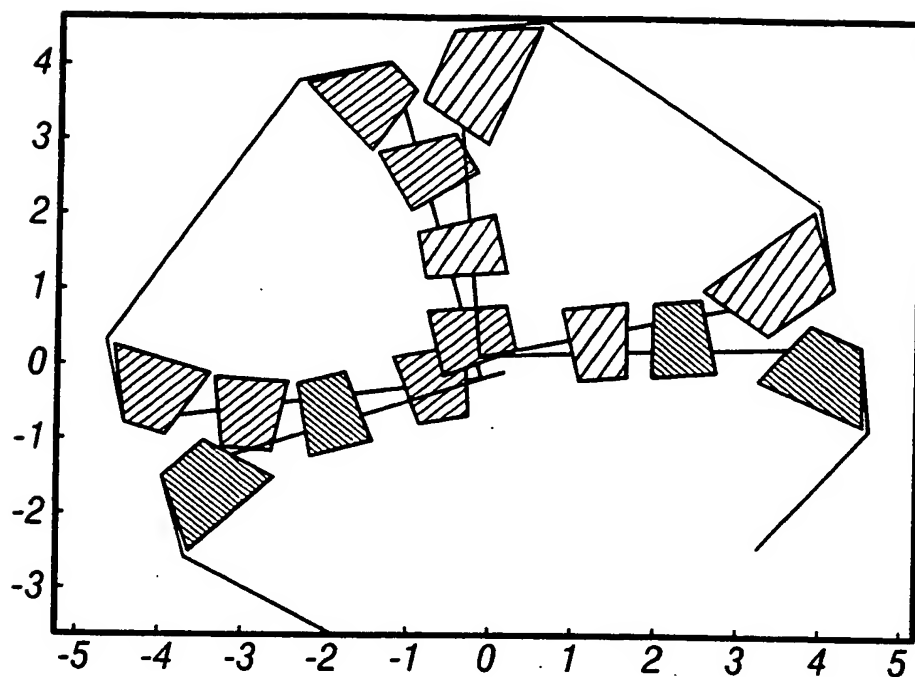


FIG. 9A

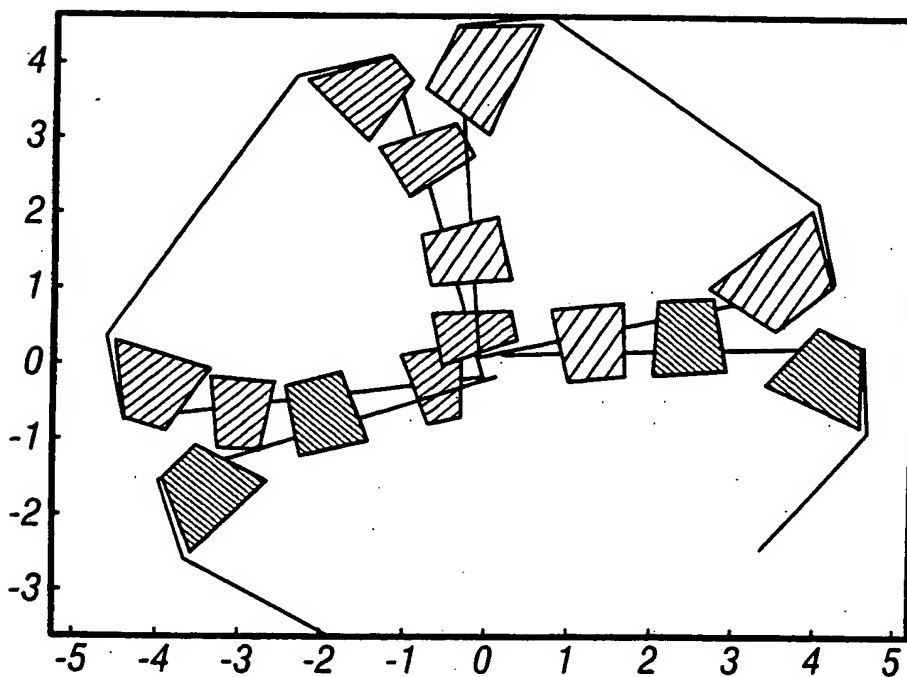


FIG. 9B

U.S.

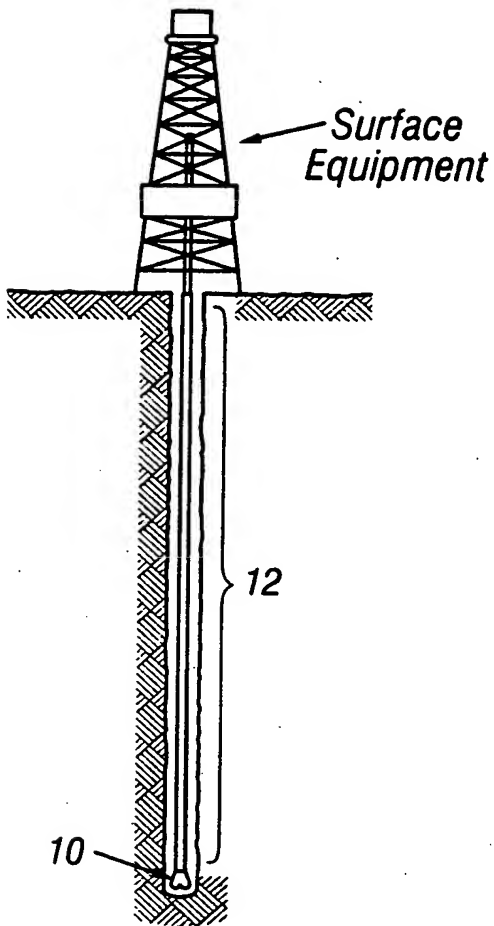


FIG. 10

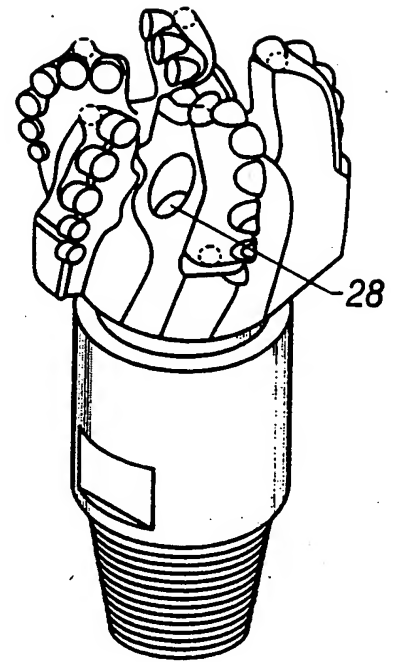


FIG. 11

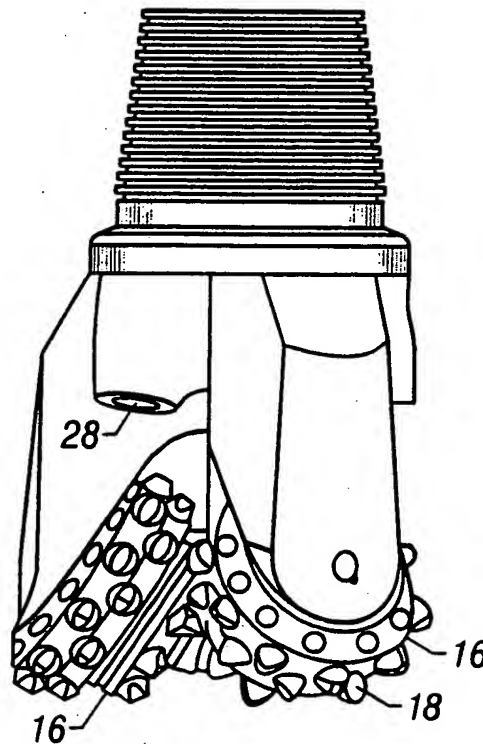


FIG. 12